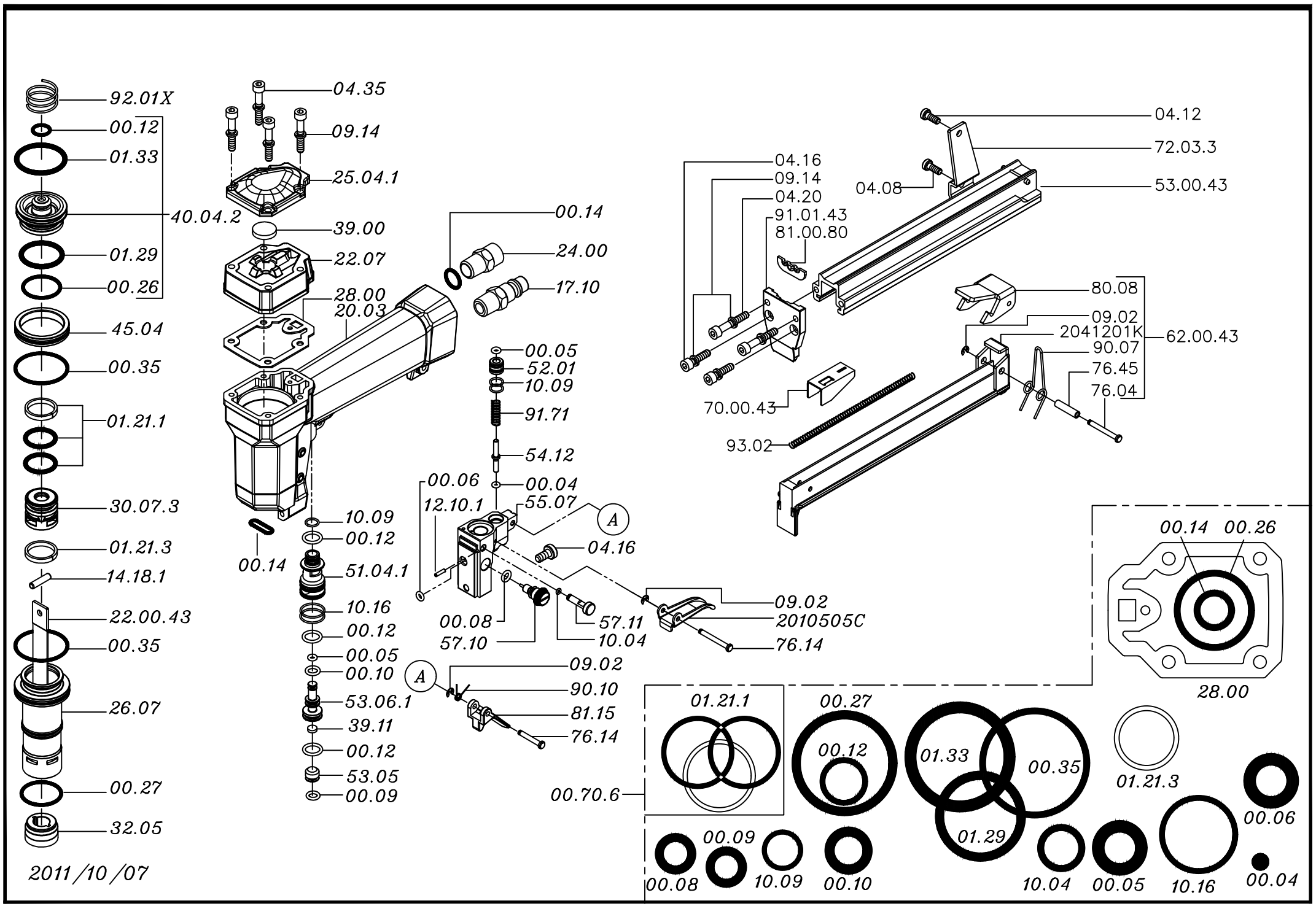EXPLODED DIAGRAM OF 71.16V